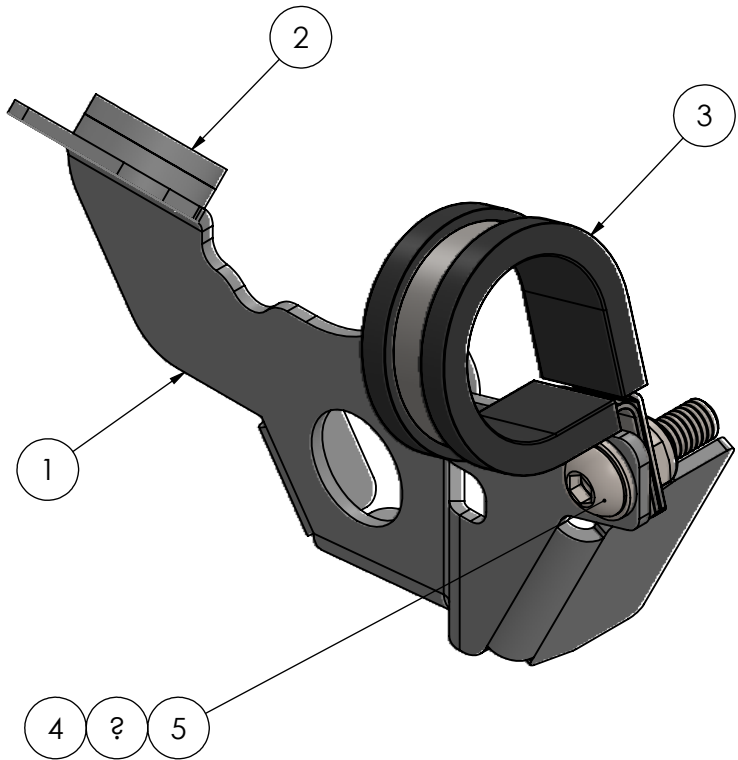
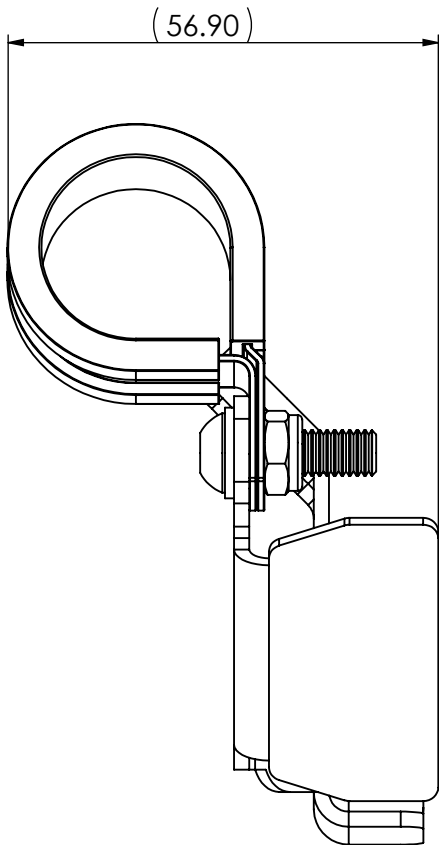
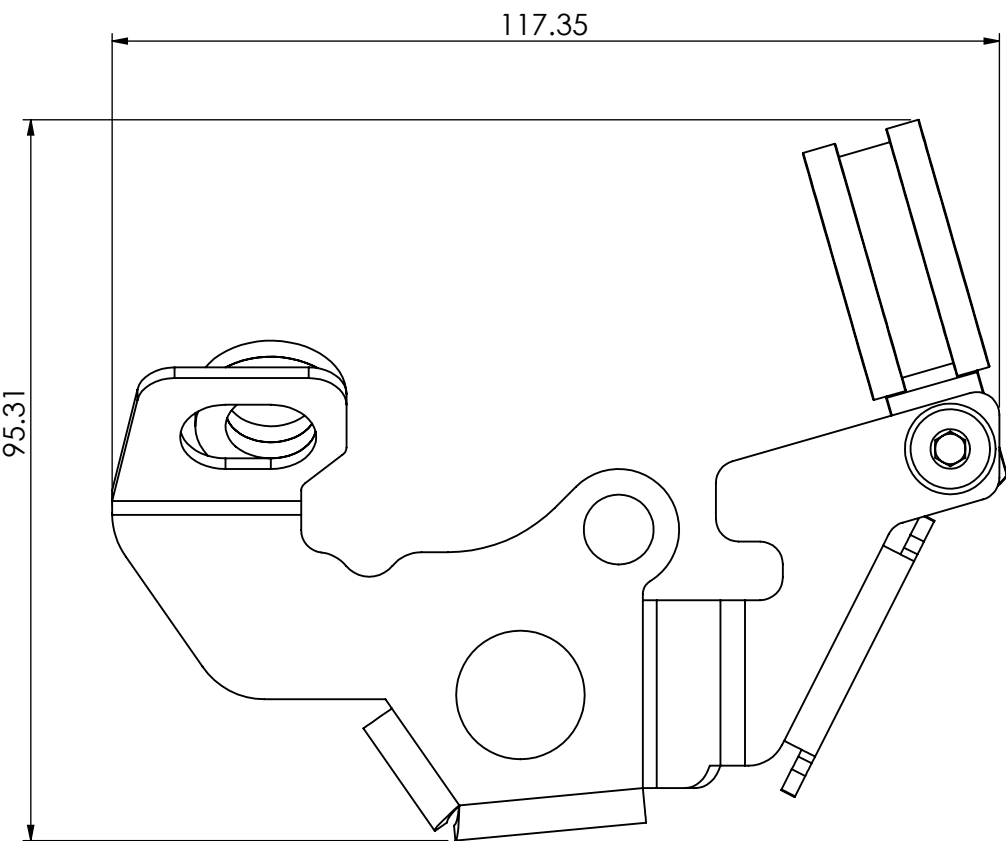


ITEM NO.	PART NUMBER	DESCRIPTION	Material	StockSize	QTY.
1	P090449001	LC K50 K51 Side Stand Protector Bracket	SS304	2	1
2	P090449002	LC K50 K51 Side Stand Protector Washer	SS304	3	2
3	WENG-CLA-1055	Stainless Steel P Clip 25mm	SS		1
4	WFST-D985SS-M06	NUT Hex Nyloc M06 X 1.00mm SS			1
5	WFST-I7380SS-M06x20	Socket Button Head Cap Screw-SS-M06x20			1
6	WFST-I7089SS-M06	Flat Washer SS - M06 - 12x06.6			1



Process	Time (Min)
Laser Cut	
Bending	
Shaking	10
Parts Picking	5
Assembly	5
Packaging	10

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.						REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A090449
MACHINING TOLERANCE						GENERAL TOLERANCE						DESCRIPTION:	LC K50 K51 Side Stand Switch Protector	
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE						ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM						DWG No.	A090449	
0.5 UP TO 3 ± 0.05		120 UP TO 400 ± 0.2		0.5 UP TO 3 ± 0.1		120 UP TO 400 ± 0.5						DATE PRINTED	23/08/2024	
3 UP TO 6 ± 0.05		400 UP TO 1000 ± 0.3		3 UP TO 6 ± 0.1		400 UP TO 1000 ± 0.8						SHEET	1 # 4	
6 UP TO 30 ± 0.1		1000 UP TO 2000 ± 0.5		6 UP TO 30 ± 0.2		1000 UP TO 2000 ± 1.2						REV	C	
30 UP TO 120 ± 0.15		2000 UP TO 4000 ± 1.0		30 UP TO 120 ± 0.3		2000 UP TO 4000 ± 2.0						SURFACE TREATMENT:		
ANGULAR DIMENSIONS						ANGULAR DIMENSIONS						 Outlast Adventure		
UP TO 10° ± 1°		120° UP TO 400° ± 0°10'		UP TO 10° ± 1°		120° UP TO 400° ± 0°10'								
10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'		10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'								
50° UP TO 120° ± 0°20'				50° UP TO 120° ± 0°20'										
 STRAIGHTNESS	 CIRCULARITY	 PROFILE OF ANY LINE	 POSITION	 CIRCULAR RUN-OUT	 LEAST MATERIAL CONDITION	3 PROJECTION METHOD: RD ANGLE 				SCALE:	1:2	MATERIAL: N/A		
 FLATNESS	 CYLINDRICITY	 PROFILE OF ANY SURFACE	 CONCENTRICITY	 TOTAL RUN-OUT	 MAXIMUM MATERIAL CONDITION					FINISH:				
 PARALLELISM	 PERPENDICULARITY	 ANGULARITY	 SYMMETRY	 ENVELOPE PRINCIPLE	 PROJECTED TOLERANCE ZONE									
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