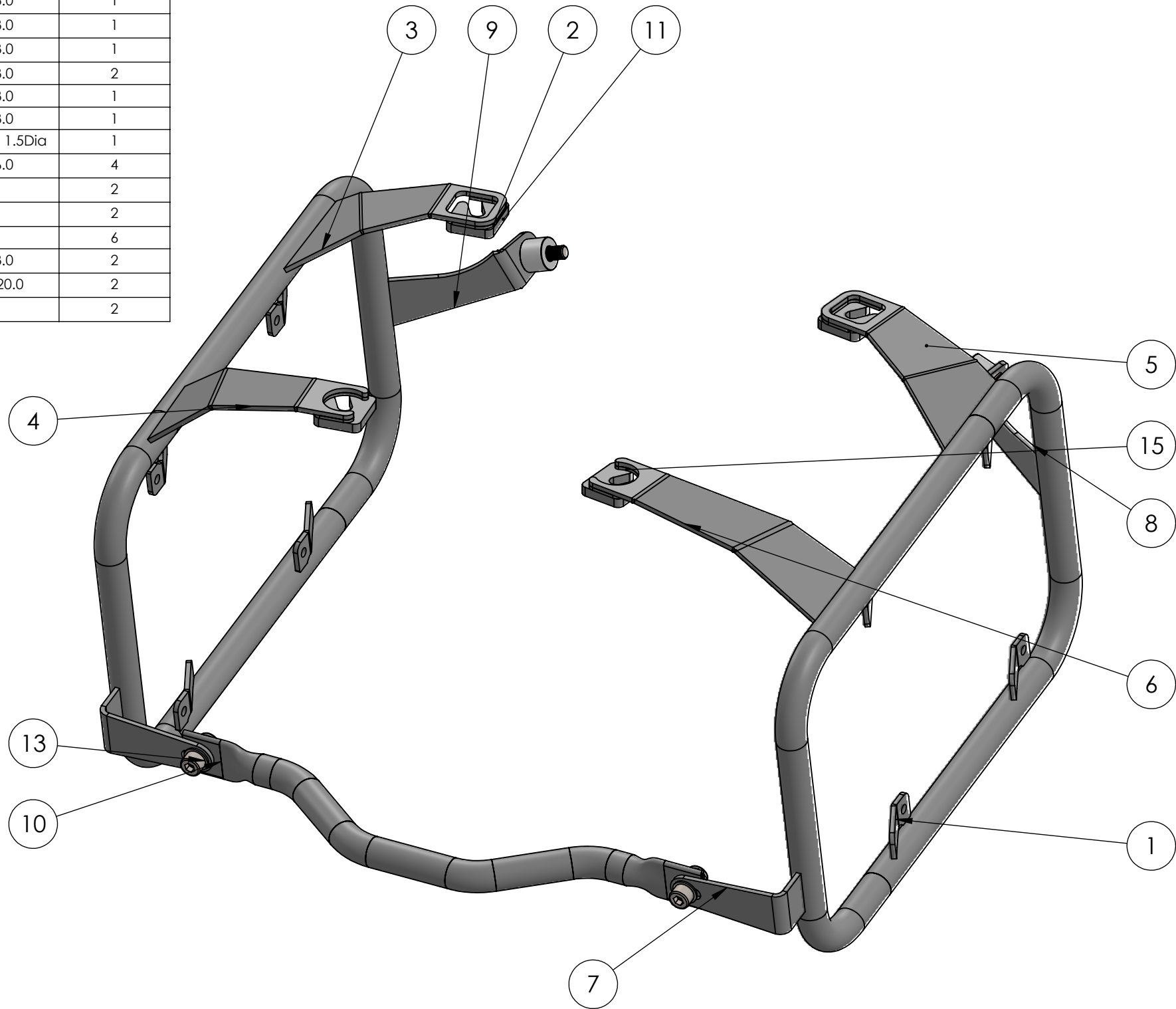


1		2	3		
ITEM NO.	PART NUMBER	DESCRIPTION	Material	Stocksize	QTY.
1	A12000001	Flat Hoop			2
2	P090608001	Front Spacer Plate	SS304	3.0	2
3	P090608003	Front Left Top Mount Bracket	SS304	3.0	1
4	P090608004	Left Back Support Bracket	SS304	3.0	1
5	P090608005	Top Front Support Right	SS304	3.0	1
6	P090608006	Right Back Support Bracket	SS304	3.0	1
7	P090608007	Back Mount Bracket LH	SS304	3.0	2
8	P090608008	Front Mount RH	SS304	3.0	1
9	P090608009	Front Mount LH	SS304	3.0	1
10	P090608010W	Rear Brace Pipe	SS304	19.1 X 1.5Dia	1
11	P090608011	Non BMW Frame Spacer	SS304	6.0	4
12	WFST-D986SS-M08	NUT Hex Nyloc M08 X 1.25mm 316SS			2
13	WFST-I4762SS-M08x020	Hexagon Socket Head Cap Screw SS-M08x020			2
14	WFST-I7089SS-M08	Flat Washer SS - M08 - 16x09.0			6
15	P090608025	Rear Spacer Plate	SS304	3.0	2
16	WENG-BUS-1590	Ø20xD9x15 Spacer	ALU1200H4	Ø20.0	2
17	WFST-I4762SS-M08x030	Hexagon Socket Head Cap Screw SS-M08x030			2



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV		Detail of REV		Date:		Name:		Name:		Date:		FILE NAME:		A090608	
												DRAWN:				DESCRIPTION:		BMW 1300GSA Pannier Frames	
MACHINING TOLERANCE				GENERAL TOLERANCE								CHECKED:				DWG No.			
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE				ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM								APPROVED:				DATE PRINTED		02/05/2025	
0.5 UP TO 3 ± 0.05		120 UP TO 400 ± 0.2		0.5 UP TO 3 ± 0.1		120 UP TO 400 ± 0.5										SHEET		1 # 10	
3 UP TO 6 ± 0.05		400 UP TO 1000 ± 0.3		3 UP TO 6 ± 0.1		400 UP TO 1000 ± 0.8										REV		C	
6 UP TO 30 ± 0.1		1000 UP TO 2000 ± 0.5		6 UP TO 30 ± 0.2		1000 UP TO 2000 ± 1.2						MFG:				SURFACE TREATMENT:			
30 UP TO 120 ± 0.15		2000 UP TO 4000 ± 1.0		30 UP TO 120 ± 0.3		2000 UP TO 4000 ± 2.0						QA:							
ANGULAR DIMENSIONS				ANGULAR DIMENSIONS															
UP TO 10° ± 1°		120° UP TO 400° ± 0°10'		UP TO 10° ± 1°		120° UP TO 400° ± 0°10'													
10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'		10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'													
50° UP TO 120° ± 0°20'				50° UP TO 120° ± 0°20'															
— STRAIGHTNESS		○ CIRCULARITY		⌒ PROFILE OF ANY LINE		⊕ POSITION		↗ CIRCULAR RUN-OUT		⓪ LEAST MATERIAL CONDITION		3 PROJECTION METHOD: RD ANGLE		SCALE:		1:3		 Outlast Adventure	
▭ FLATNESS		⊘ CYLINDRICITY		⌒ PROFILE OF ANY SURFACE		◎ CONCENTRICITY		↗ TOTAL RUN-OUT		Ⓜ MAXIMUM MATERIAL CONDITION				FINISH:		MATERIAL:			
// PARALLELISM		⊥ PERPENDICULARITY		∠ ANGULARITY		≡ SYMMETRY		⓪ ENVELOPE PRINCIPLE		Ⓟ PROJECTED TOLERANCE ZONE									
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