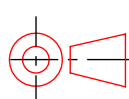




This diagram shows an exploded view of a bicycle frame. The frame is composed of several main tubes: the top tube (1), down tube (2), seat tube (3), and chain stays (4). The frame is shown in a disassembled state, with various components like the head set (5, 17), bottom bracket (9), and rear axle (11) shown in their relative positions. The letter 'A' is placed near the bottom bracket area. The numbered callouts are: 1 (top tube), 2 (down tube), 3 (seat tube), 4 (chain stay), 5 (head set), 8 (seat stay), 9 (bottom bracket), 10 (seat stay), 11 (rear axle), 12 (seat stay), 13 (seat stay), 16 (chain stay), 17 (head set), 20 (down tube), and 4 (chain stay).

B	ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:		Name:	Date:	FILE NAME:	A090610	B
									DRAWN:			DESCRIPTION:	Pannier Frames	
	MACHINING TOLERANCE		GENERAL TOLERANCE						CHECKED:			DWG No.	A120000	
	ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM						APPROVED:			DATE PRINTED	23/08/2024	
	0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5								SHEET	1 # 14	
	3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8					MFG:			REV	A	
	6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2					QA:			SURFACE TREATMENT:		
	30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0										
	ANGULAR DIMENSIONS		ANGULAR DIMENSIONS											
	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'										
A	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'										A
	50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'											
	☐ STRAIGHTNESS	☐ CIRCULARITY	☐ PROFILE OF ANY LINE	☐ POSITION	☐ CIRCULAR RUN-OUT	☐ LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT. 3 PROJECTION METHOD: RD ANGLE 		SCALE:	1:5		 Outlast Adventure		
	☐ FLATNESS	☐ CYLINDRICITY	☐ PROFILE OF ANY SURFACE	☐ CONCENTRICITY	☐ TOTAL RUN-OUT	☐ MAXIMUM MATERIAL CONDITION			FINISH:	MATERIAL:				
	☐ PARALLELISM	☐ PERPENDICULARITY	☐ ANGULARITY	☐ SYMMETRY	☐ ENVELOPE PRINCIPLE	☐ PROJECTED TOLERANCE ZONE								