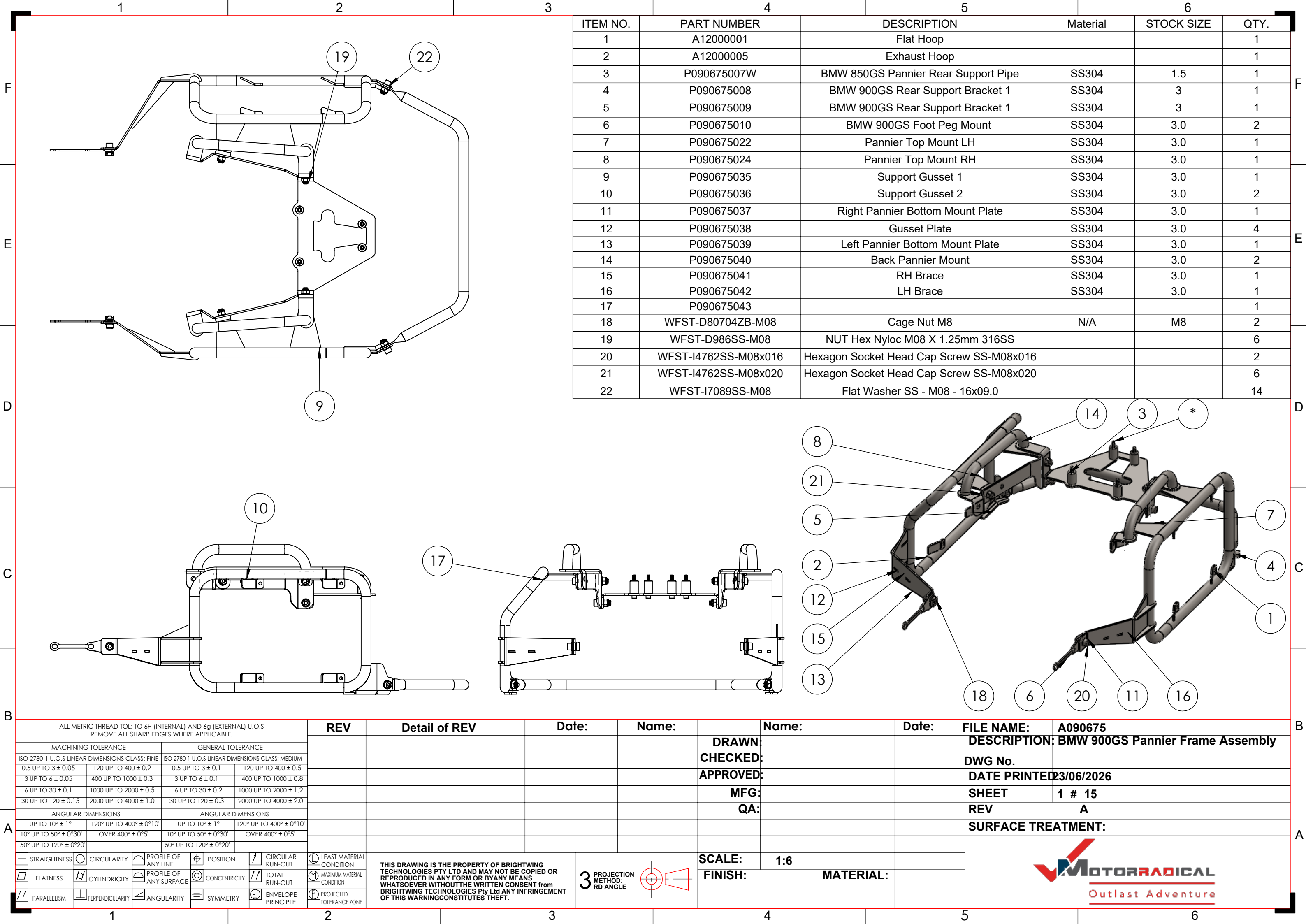




ITEM NO.	PART NUMBER	DESCRIPTION	Material	STOCK SIZE	QTY.
1	A12000001	Flat Hoop			1
2	A12000005	Exhaust Hoop			1
3	P090675007W	BMW 850GS Pannier Rear Support Pipe	SS304	1.5	1
4	P090675008	BMW 900GS Rear Support Bracket 1	SS304	3	1
5	P090675009	BMW 900GS Rear Support Bracket 1	SS304	3	1
6	P090675010	BMW 900GS Foot Peg Mount	SS304	3.0	2
7	P090675022	Pannier Top Mount LH	SS304	3.0	1
8	P090675024	Pannier Top Mount RH	SS304	3.0	1
9	P090675035	Support Gusset 1	SS304	3.0	1
10	P090675036	Support Gusset 2	SS304	3.0	2
11	P090675037	Right Pannier Bottom Mount Plate	SS304	3.0	1
12	P090675038	Gusset Plate	SS304	3.0	4
13	P090675039	Left Pannier Bottom Mount Plate	SS304	3.0	1
14	P090675040	Back Pannier Mount	SS304	3.0	2
15	P090675041	RH Brace	SS304	3.0	1
16	P090675042	LH Brace	SS304	3.0	1
17	P090675043				1
18	WFST-D80704ZB-M08	Cage Nut M8	N/A	M8	2
19	WFST-D986SS-M08	NUT Hex Nyloc M08 X 1.25mm 316SS			6
20	WFST-I4762SS-M08x016	Hexagon Socket Head Cap Screw SS-M08x016			2
21	WFST-I4762SS-M08x020	Hexagon Socket Head Cap Screw SS-M08x020			6
22	WFST-I7089SS-M08	Flat Washer SS - M08 - 16x09.0			14

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Date:	FILE NAME:	A090675	
								DRAWN:		DESCRIPTION:	BMW 900GS Pannier Frame Assembly	
MACHINING TOLERANCE		GENERAL TOLERANCE						CHECKED:		DWG No.		
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE				ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM				APPROVED:		DATE PRINTED:23/06/2026		
0.5 UP TO 3 ± 0.05		120 UP TO 400 ± 0.2		0.5 UP TO 3 ± 0.1		120 UP TO 400 ± 0.5				SHEET		1 # 15
3 UP TO 6 ± 0.05		400 UP TO 1000 ± 0.3		3 UP TO 6 ± 0.1		400 UP TO 1000 ± 0.8				REV		A
6 UP TO 30 ± 0.1		1000 UP TO 2000 ± 0.5		6 UP TO 30 ± 0.2		1000 UP TO 2000 ± 1.2				SURFACE TREATMENT:		
30 UP TO 120 ± 0.15		2000 UP TO 4000 ± 1.0		30 UP TO 120 ± 0.3		2000 UP TO 4000 ± 2.0						
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS										
UP TO 10° ± 1°		120° UP TO 400° ± 0°10'		UP TO 10° ± 1°		120° UP TO 400° ± 0°10'						
10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'		10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'						
50° UP TO 120° ± 0°20'				50° UP TO 120° ± 0°20'								
— STRAIGHTNESS		○ CIRCULARITY	⌒ PROFILE OF ANY LINE	⊕ POSITION	↗ CIRCULAR RUN-OUT	⌒ LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT. 3 PROJECTION METHOD: RD ANGLE SCALE: 1:6 FINISH: MATERIAL:					
▭ FLATNESS		⊘ CYLINDRICITY	⌒ PROFILE OF ANY SURFACE	⊙ CONCENTRICITY	↗ TOTAL RUN-OUT	⌒ MAXIMUM MATERIAL CONDITION						
// PARALLELISM		⊥ PERPENDICULARITY	∠ ANGULARITY	≡ SYMMETRY	⊕ ENVELOPE PRINCIPLE	⌒ PROJECTED TOLERANCE ZONE						
											 MotorRADICAL Outlast Adventure	