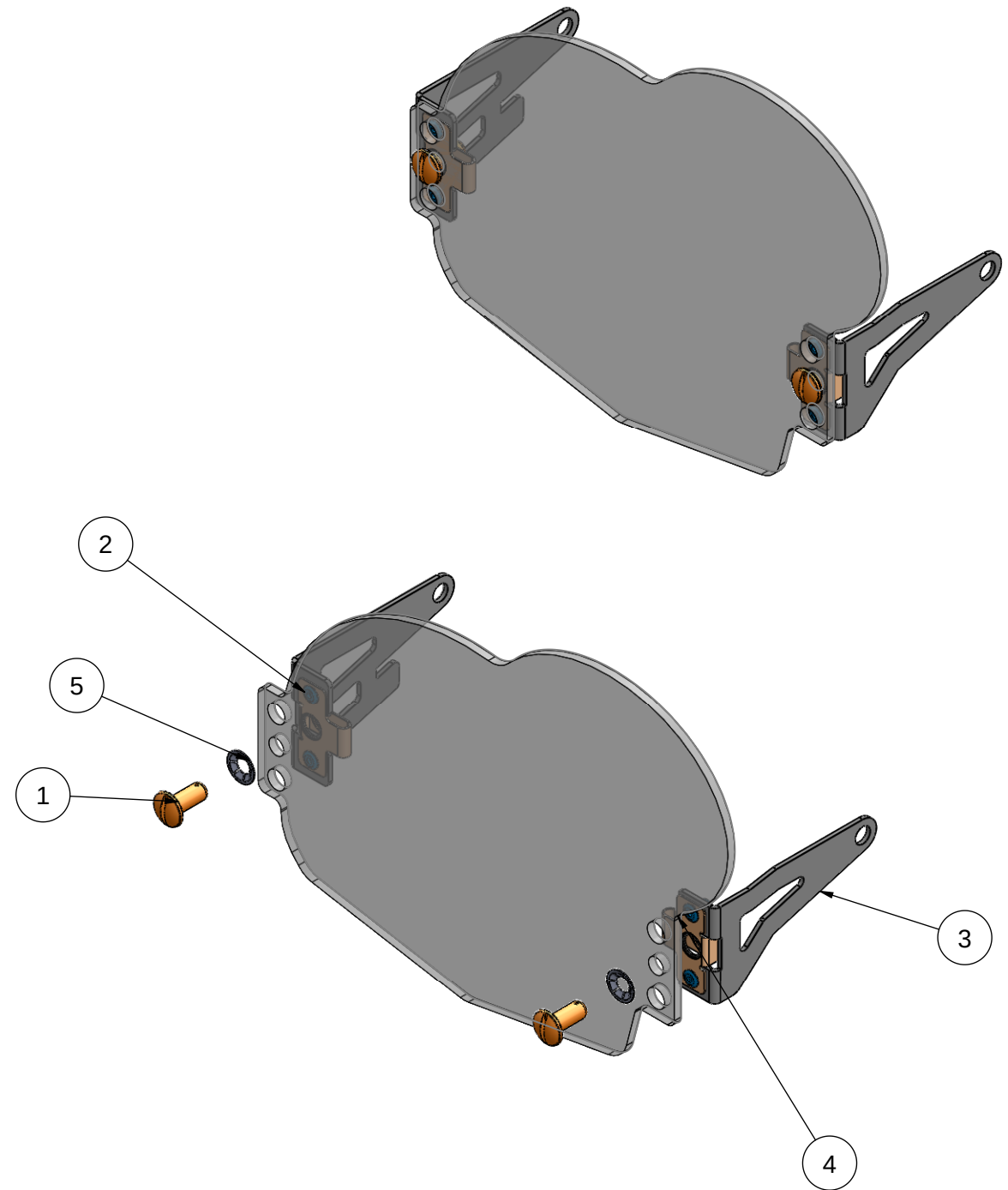
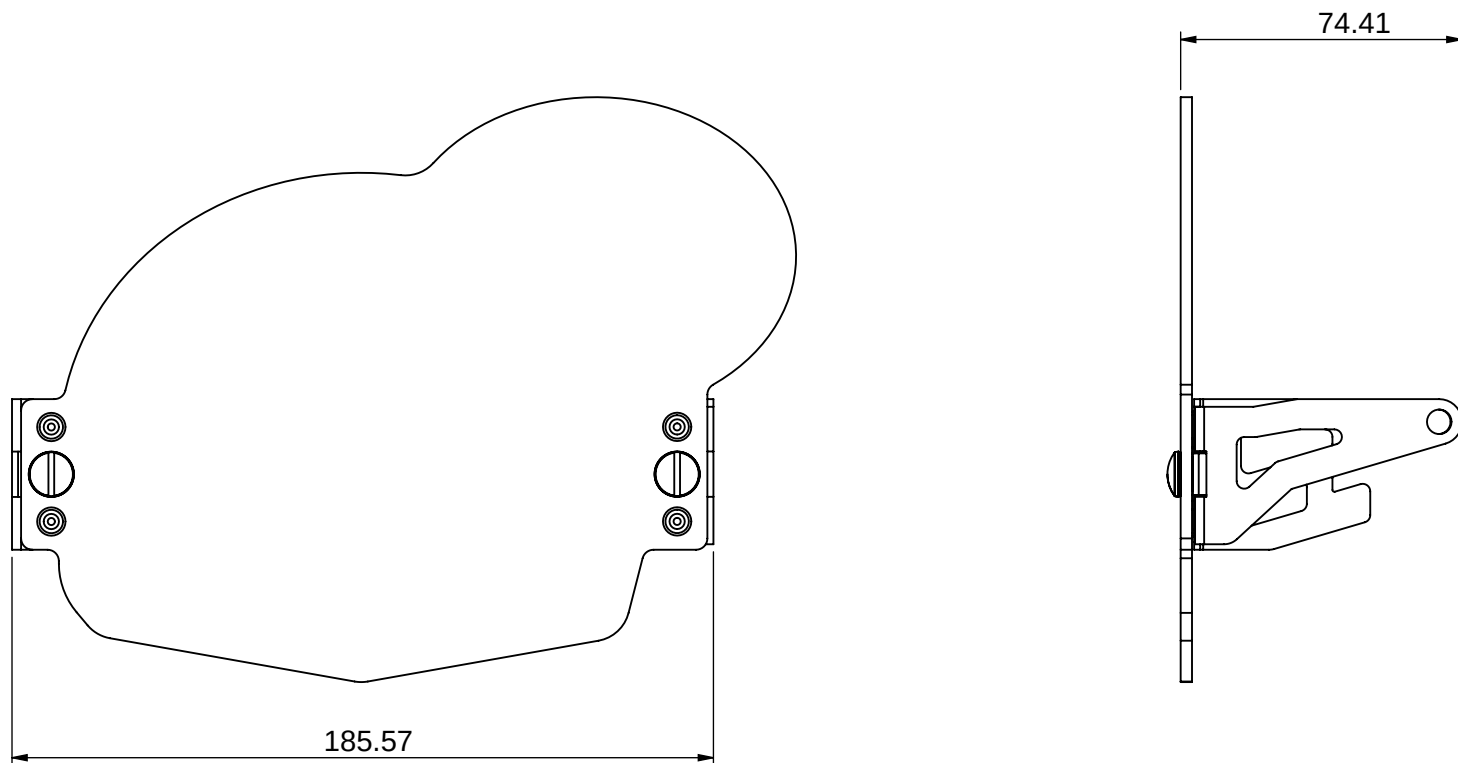


1		2			
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.
1	316-119	Dzus Panex 6mm Stud			2
2	A09084001	BMW G650GS Headlight Right Arm			1
3	A09084002	BMW G650GS Headlight Left Arm			1
4	P090840001	BMW G650GS Headlight Guard	PERSPEX	3	1
5	WFST-DZUS-Fastener	Metric Part Template			2



Processes Needed:

1. Assemble
2. Package

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV		Detail of REV		Date:		Name:		Name:		Signature:		Date:		FILE NAME:		A090840	
MACHINING TOLERANCE				GENERAL TOLERANCE								DRAWN:						DESCRIPTION:			
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE				ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM								CHECKED:						DWG No.			
0.5 UP TO 3 N 0.05		120 UP TO 400 N 0.2		0.5 UP TO 3 N 0.1		120 UP TO 400 N 0.5						APPROVED:						DATE PRINTED:		13/03/2018	
3 UP TO 6 N 0.05		400 UP TO 1000 N 0.3		3 UP TO 6 N 0.1		400 UP TO 1000 N 0.8												SHEET		1 # 7	
6 UP TO 30 N 0.1		1000 UP TO 2000 N 0.5		6 UP TO 30 N 0.2		1000 UP TO 2000 N 1.2						MFG:									
30 UP TO 120 N 0.15		2000 UP TO 4000 N 1.0		30 UP TO 120 N 0.3		2000 UP TO 4000 N 2.0						QA:						REV		A	
ANGULAR DIMENSIONS				ANGULAR DIMENSIONS														SURFACE TREATMENT:			
UP TO 10A N 1A		120A UP TO 400A N 0A10'		UP TO 10A N 1A		120A UP TO 400A N 0A10'															
10A UP TO 50A N 0A30'		OVER 400A N 0A5'		10A UP TO 50A N 0A30'		OVER 400A N 0A5'															
50A UP TO 120A N 0A20'				50A UP TO 120A N 0A20'																	
— STRAIGHTNESS		○ CIRCULARITY		⌒ PROFILE OF ANY LINE		⊕ POSITION		↗ CIRCULAR RUN-OUT		⓪ LEAST MATERIAL CONDITION		SCALE:		1:2							
▯ FLATNESS		⌒ CYLINDRICITY		⌒ PROFILE OF ANY SURFACE		⊙ CONCENTRICITY		↗ TOTAL RUN-OUT		Ⓜ MAXIMUM MATERIAL CONDITION		FINISH:				MATERIAL:					
// PARALLELISM		⊥ PERPENDICULARITY		≤ ANGULARITY		≡ SYMMETRY		ⓔ ENVELOPE PRINCIPLE		Ⓟ PROJECTED TOLERANCE ZONE											
THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS. WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES PTY LTD ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.										3 PROJECTION METHOD: RD ANGLE 											
MOTORRADICAL Engineered to Outlast Adventure 																					

1	2	3	4	5	6
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