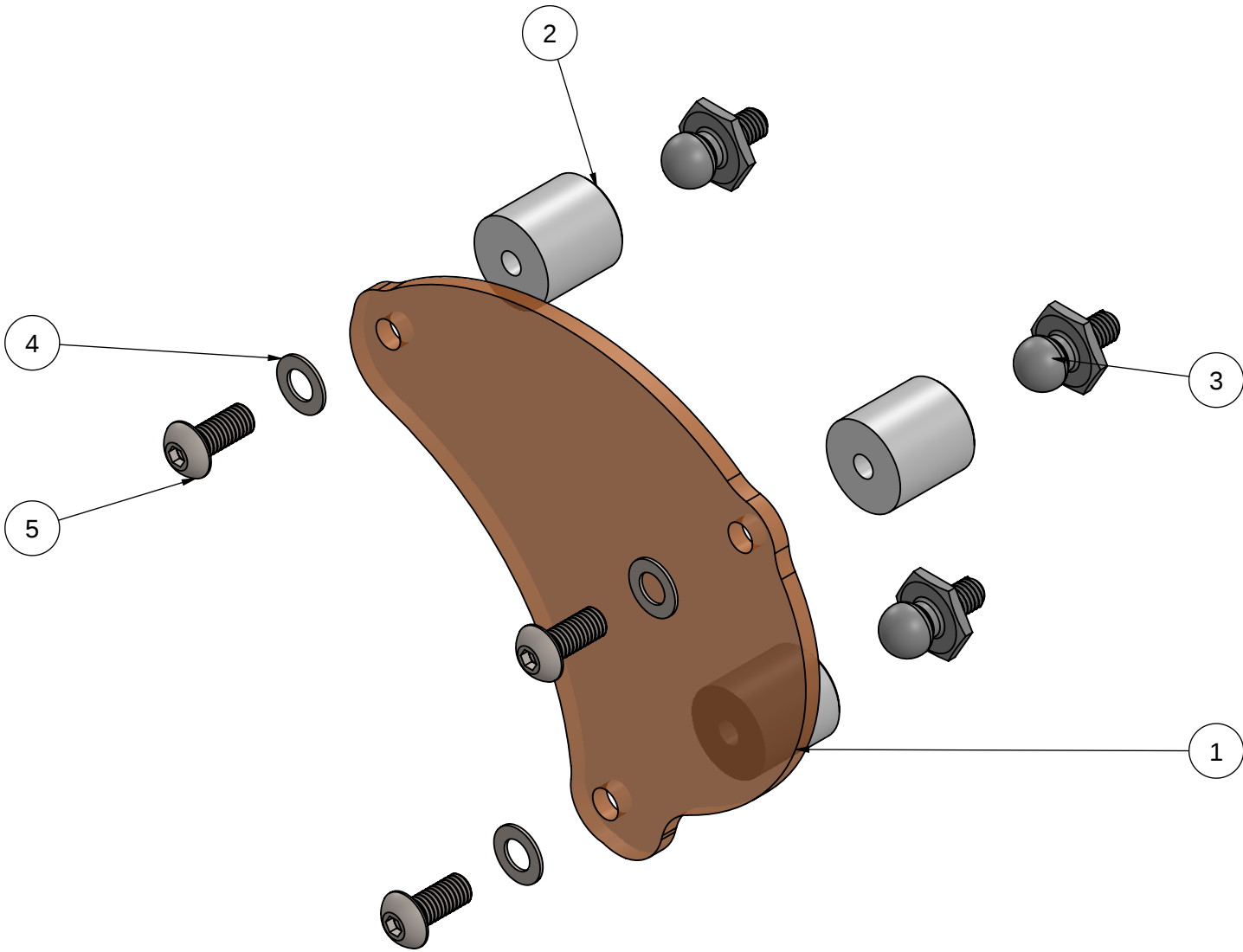


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.
1	P090846001	BMW G650GS Dakar Sert-o Headlight Guard Orange Lens	Polycarb	3	1
2	WENG-BUS-1505	Ball And Socket - Female	ALU1200H4	Ñ16	3
3	WENG-BUS-1510	Ball And Socket - Male	SS304	13 A/F	3
4	WFST-I7089SS-M05	Flat Washer SS - M05 - 10x05.5			3
5	WFST-I7380SS-M05x12	Socket Button Head Cap Screw-SS-M05x12			3



Processes Needed:

1. Laser Cut
2. Clean Edges
3. Package

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:	Name:	Signature:	Date:	FILE NAME:	A090846	
								DRAWN:			DESCRIPTION:	BMW G650GS Dakar Sert-o Headlight (Clip On)	
MACHINING TOLERANCE		GENERAL TOLERANCE						CHECKED:			DWG No.	A090846	
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM						APPROVED:			DATE PRINTED:	15/03/2018	
0.5 UP TO 3 0 0.05	120 UP TO 400 0 0.2	0.5 UP TO 3 0 0.1	120 UP TO 400 0 0.5								SHEET	1 # 3	
3 UP TO 6 0 0.05	400 UP TO 1000 0 0.3	3 UP TO 6 0 0.1	400 UP TO 1000 0 0.8					MFG:			REV	A	
6 UP TO 30 0 0.1	1000 UP TO 2000 0 0.5	6 UP TO 30 0 0.2	1000 UP TO 2000 0 1.2					QA:			SURFACE TREATMENT:		
30 UP TO 120 0 0.15	2000 UP TO 4000 0 1.0	30 UP TO 120 0 0.3	2000 UP TO 4000 0 2.0										
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS											
UP TO 10Å 0 1Å	120Å UP TO 400Å 0 0Å10'	UP TO 10Å 0 1Å	120Å UP TO 400Å 0 0Å10'										
10Å UP TO 50Å 0 0Å30'	OVER 400Å 0 0Å5'	10Å UP TO 50Å 0 0Å30'	OVER 400Å 0 0Å5'										
50Å UP TO 120Å 0 0Å20'		50Å UP TO 120Å 0 0Å20'											
 STRAIGHTNESS	 CIRCULARITY	 PROFILE OF ANY LINE	 POSITION	 CIRCULAR RUN-OUT	 LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BYANY MEANS WHATSOEVER WITHOUTTHE WRITTEN CONSENT from BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNINGCONSTITUTES THEFT.		3 PROJECTION METHOD: RD ANGLE 	SCALE:	1:1		 MOTORRADICAL Engineered to Outlast Adventure	 BrightWing TECHNOLOGIES
 FLATNESS	 CYLINDRICITY	 PROFILE OF ANY SURFACE	 CONCENTRICITY	 TOTAL RUN-OUT	 MAXIMUM MATERIAL CONDITION				FINISH:	MATERIAL:			
 PARALLELISM	 PERPENDICULARITY	 ANGULARITY	 SYMMETRY	 ENVELOPE PRINCIPLE	 PROJECTED TOLERANCE ZONE								