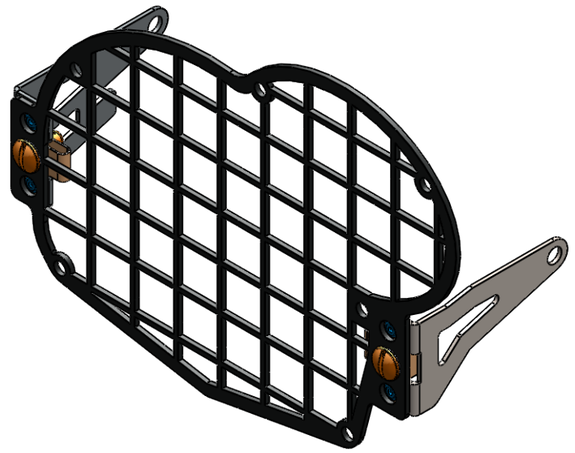
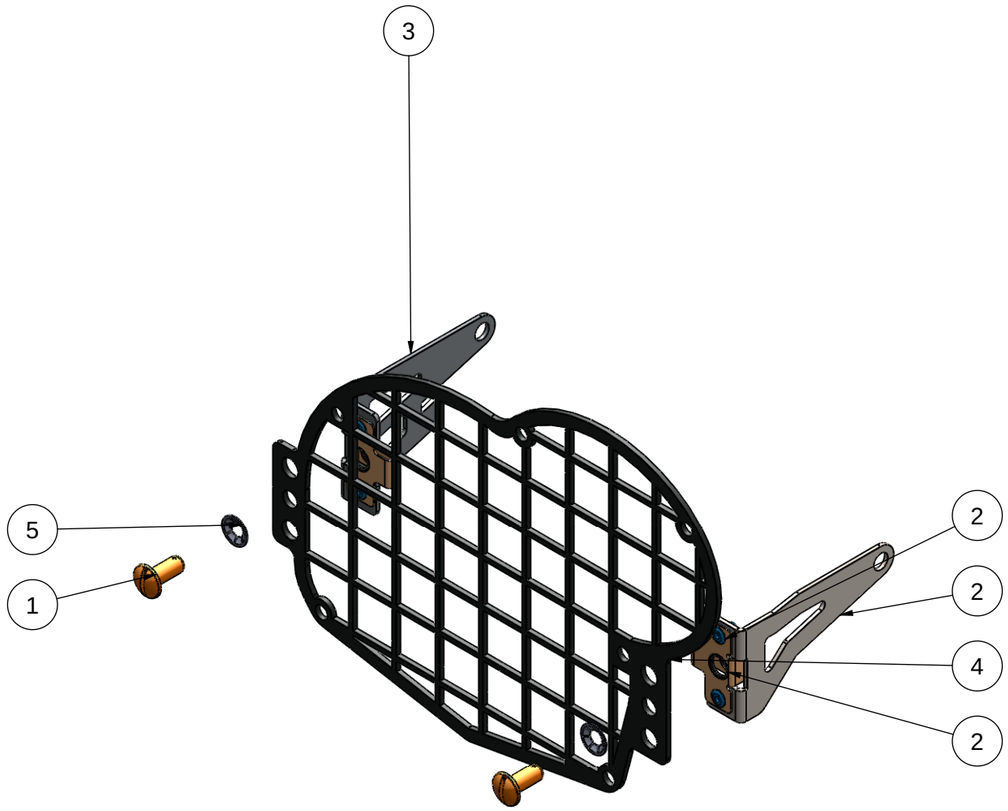
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.
1	316-119	Dzus Panex 6mm Stud			2
2	A09085501	BMW G650GS Headlight Left Arm			1
3	A09085502	BMW G650GS Headlight Right Arm			1
4	P090855001	BMW G650GS Sertao Head light Guard (Black)	SS304	2	1
5	WFST-DZUS-Fastener	Metric Part Template			2





Processes Needed:

1. Powdercoat
2. Assemble
3. Package

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S
REMOVE ALL SHARP EDGES WHERE APPLICABLE.

MACHINING TOLERANCE		GENERAL TOLERANCE	
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM	
0.5 UP TO 3 Ñ 0.05	120 UP TO 400 Ñ 0.2	0.5 UP TO 3 Ñ 0.1	120 UP TO 400 Ñ 0.5
3 UP TO 6 Ñ 0.05	400 UP TO 1000 Ñ 0.3	3 UP TO 6 Ñ 0.1	400 UP TO 1000 Ñ 0.8
6 UP TO 30 Ñ 0.1	1000 UP TO 2000 Ñ 0.5	6 UP TO 30 Ñ 0.2	1000 UP TO 2000 Ñ 1.2
30 UP TO 120 Ñ 0.15	2000 UP TO 4000 Ñ 1.0	30 UP TO 120 Ñ 0.3	2000 UP TO 4000 Ñ 2.0
ANGULAR DIMENSIONS		ANGULAR DIMENSIONS	
UP TO 10Á Ñ 1Á	120Á UP TO 400Á Ñ 0Á10'	UP TO 10Á Ñ 1Á	120Á UP TO 400Á Ñ 0Á10'
10Á UP TO 50Á Ñ 0Á30'	OVER 400Á Ñ 0Á5'	10Á UP TO 50Á Ñ 0Á30'	OVER 400Á Ñ 0Á5'
50Á UP TO 120Á Ñ 0Á20'		50Á UP TO 120Á Ñ 0Á20'	

STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE

REV	Detail of REV	Date:	Name:

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3 PROJECTION METHOD: RD ANGLE

	Name:	Signature:	Date:
DRAWN:			
CHECKED:			
APPROVED:			
MFG:			
QA:			
SCALE:	1:2		
FINISH:		MATERIAL:	

FILE NAME:	A090855
DESCRIPTION:	Dakar Sert¬o Headlight Guard (Grid Black)
DWG No.	
DATE PRINTED:	06/06/2018
SHEET	1 # 7
REV	A
SURFACE TREATMENT:	

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