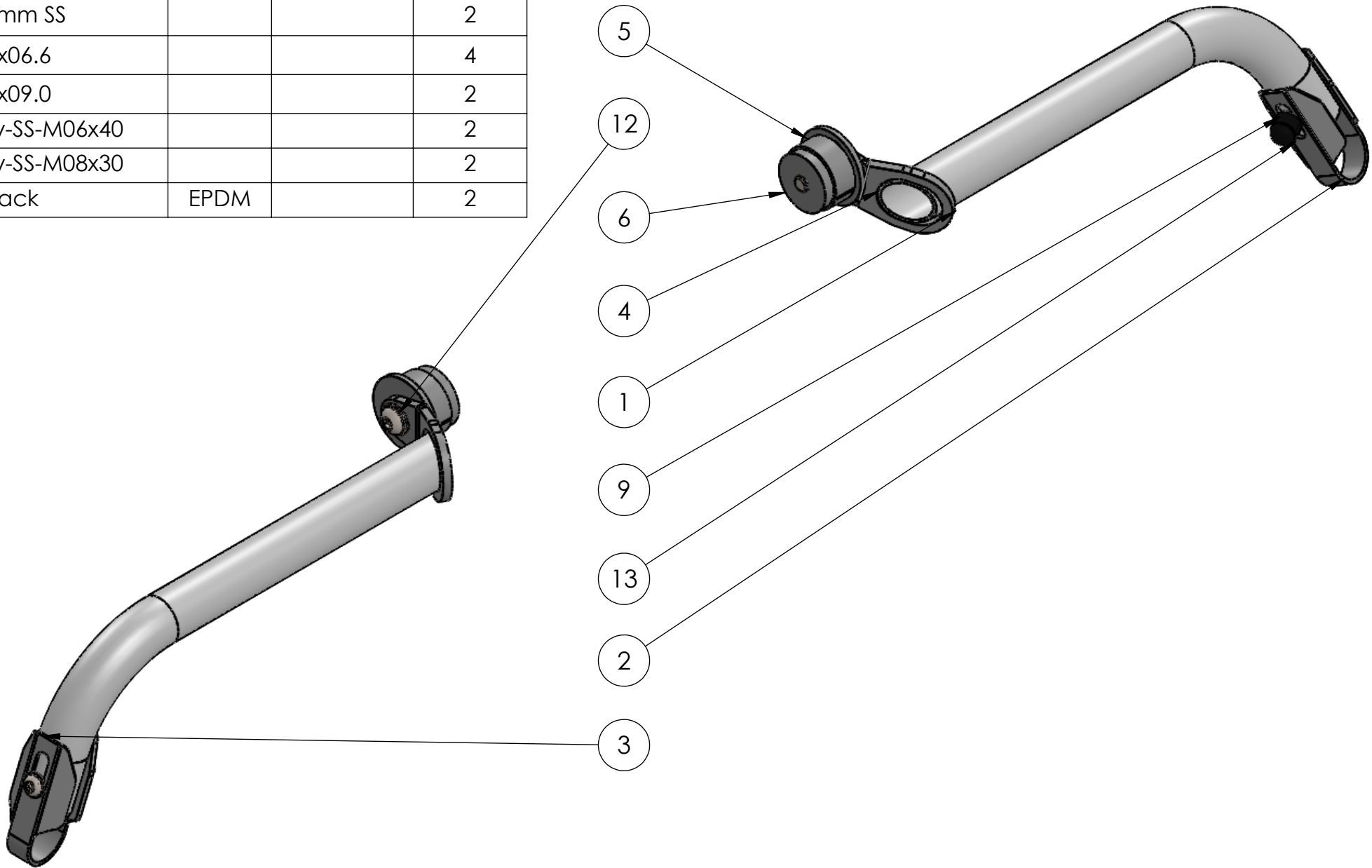
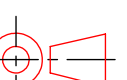


ITEM NO.	PART NUMBER	DESCRIPTION	Material	StockSize	QTY.
1	P090880001	BMW 1250 GSA Crash Bar Supports Mount Bracket	SS304	4.5	2
2	P090880002	BMW 1250 GSA Crash Bar Supports 25mm Clamp	SS304	2	2
3	P090880003W	BMW 1250 GSA Crash Bar Supports Tube 1	SS	25.4 x 2	1
4	P090880004W	BMW 1250 GSA Crash Bar Supports Tube 2	SS	25.4 x 2	1
5	WENG-BUS-1515	Crash Bar Chassis Mount Female DIA 33.0	SS304	Ø40.0	2
6	WENG-BUS-1520	Crash Bar Chassis Mount Male	SS304	Ø21.0	2
7	WFST-D6797ASS-M08	Serrated Lock Washer Type A SS - M08			2
8	WFST-D985SS-M06	NUT Hex Nyloc M06 X 1.00mm SS			2
9	WFST-I7089SS-M06	Flat Washer SS - M06 - 12x06.6			4
10	WFST-I7089SS-M08	Flat Washer SS - M08 - 16x09.0			2
11	WFST-I7380SS-M06x40	Socket Button Head Cap Screw-SS-M06x40			2
12	WFST-I7380SS-M08x30	Socket Button Head Cap Screw-SS-M08x30			2
13	WPLA-MOU-1265	Plastic Cap, Din 933 - Black	EPDM		2

Process	Time (Min)	
Laser Cut		
Bending		
Tube Cut	10	
Tube Bend	15	
Welding CO2	15	
Shaking	15	P090880002
Sand Blasting	15	
Parts Picking	10	
Assembly	10	
Packaging	10	1Kg 385x250x60



ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV		Detail of REV		Date:		Name:		Name:		Signature:		Date:		FILE NAME:		A090880	
												DRAWN:						DESCRIPTION:		BMW 1250 GSA Crash Bar Supports	
MACHINING TOLERANCE				GENERAL TOLERANCE								CHECKED:						DWG No.			
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM										APPROVED:						DATE PRINTED		08/09/2023	
0.5 UP TO 3 ± 0.05		120 UP TO 400 ± 0.2		0.5 UP TO 3 ± 0.1		120 UP TO 400 ± 0.5												SHEET		1 # 5	
3 UP TO 6 ± 0.05		400 UP TO 1000 ± 0.3		3 UP TO 6 ± 0.1		400 UP TO 1000 ± 0.8												REV		D	
6 UP TO 30 ± 0.1		1000 UP TO 2000 ± 0.5		6 UP TO 30 ± 0.2		1000 UP TO 2000 ± 1.2						MFG:						SURFACE TREATMENT:			
30 UP TO 120 ± 0.15		2000 UP TO 4000 ± 1.0		30 UP TO 120 ± 0.3		2000 UP TO 4000 ± 2.0						QA:									
ANGULAR DIMENSIONS				ANGULAR DIMENSIONS																	
UP TO 10° ± 1°		120° UP TO 400° ± 0°10'		UP TO 10° ± 1°		120° UP TO 400° ± 0°10'															
10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'		10° UP TO 50° ± 0°30'		OVER 400° ± 0°5'															
50° UP TO 120° ± 0°20'				50° UP TO 120° ± 0°20'																	
 STRAIGHTNESS		 CIRCULARITY		 PROFILE OF ANY LINE		 POSITION		 CIRCULAR RUN-OUT		 LEAST MATERIAL CONDITION		THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT. 3 PROJECTION METHOD: RD ANGLE 									
 FLATNESS		 CYLINDRICITY		 PROFILE OF ANY SURFACE		 CONCENTRICITY		 TOTAL RUN-OUT		 MAXIMUM MATERIAL CONDITION											
 PARALLELISM		 PERPENDICULARITY		 ANGULARITY		 SYMMETRY		 ENVELOPE PRINCIPLE		 PROJECTED TOLERANCE ZONE											
												SCALE:		1:10							
												FINISH:				MATERIAL:					
 Outlast Adventure																					