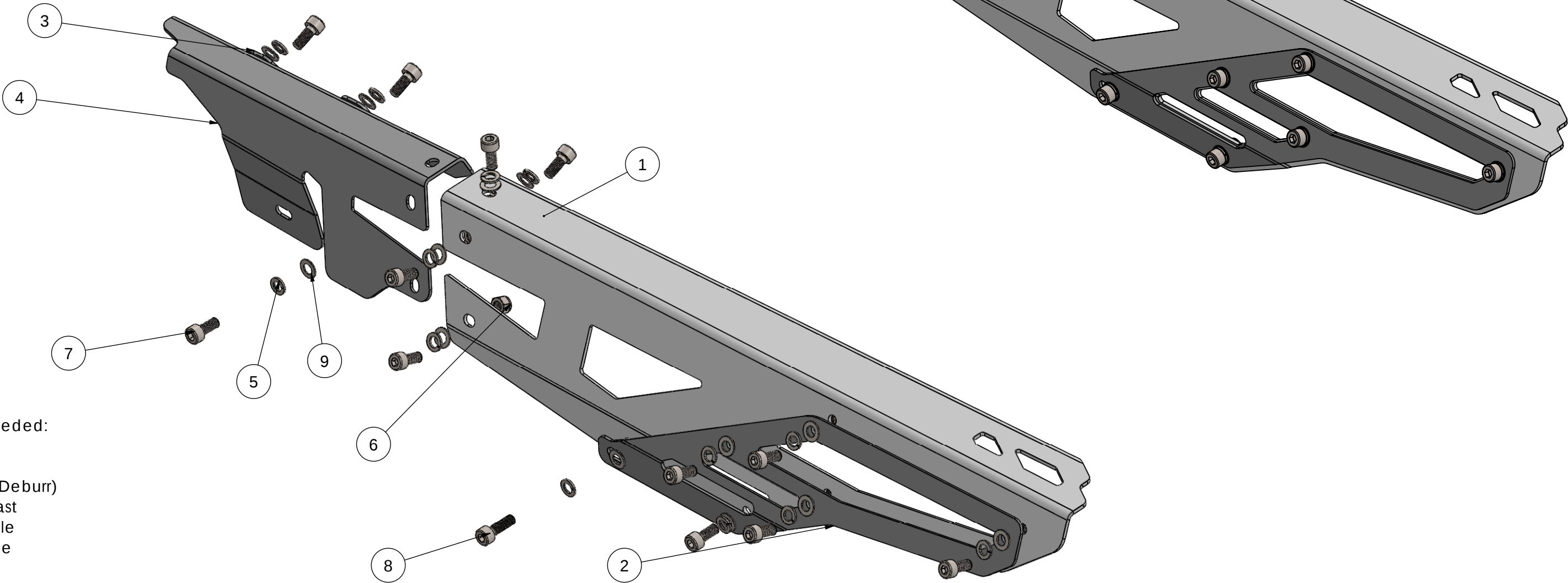


| ITEM NO. | PART NUMBER          | DESCRIPTION                              | MATERIAL  | STOCK SIZE | QTY. |
|----------|----------------------|------------------------------------------|-----------|------------|------|
| 1        | P090921001           | BMW G310GS Chain Guard Cover             | ALU1200H4 | 2          | 1    |
| 2        | P090921002           | BMW G310 GS Chain Guard Cover            | SS304     | 1.6        | 1    |
| 3        | P090921003           | BMW G310 GS Chain Guard Mounting Bracket | SS304     | 1.6        | 1    |
| 4        | P090921004           | BMW G310 GS Chain Guard Inner Mount      | SS304     | 1.6        | 1    |
| 5        | WFST-D127SS-M05      | Spring washer SS - M05                   |           |            | 14   |
| 6        | WFST-D985SS-M05      | NUT Hex Nyloc M05 X 0.80mm SS            |           |            | 11   |
| 7        | WFST-I4762SS-M05x012 | Hexagon Socket Head Cap Screw SS-M05x012 |           |            | 13   |
| 8        | WFST-I4762SS-M05x016 | Hexagon Socket Head Cap Screw SS-M05x016 |           |            | 1    |
| 9        | WFST-I7089SS-M05     | Flat Washer SS - M05 - 10x05.5           |           |            | 14   |



Processes Needed:

- 1. Bend
- 2. Clean (Deburr)
- 3. Sandblast
- 4. Assemble
- 5. Package

|                                                                                                             |                         |                                                  |                         |                    |                            |                                                                                                                                                                                                                                                                    |       |                               |            |         |                    |                                                        |                                   |
|-------------------------------------------------------------------------------------------------------------|-------------------------|--------------------------------------------------|-------------------------|--------------------|----------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|-------------------------------|------------|---------|--------------------|--------------------------------------------------------|-----------------------------------|
| ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S<br>REMOVE ALL SHARP EDGES WHERE APPLICABLE. |                         |                                                  |                         | REV                | Detail of REV              | Date:                                                                                                                                                                                                                                                              | Name: | Name:                         | Signature: | Date:   | FILE NAME:         | A090921                                                |                                   |
|                                                                                                             |                         |                                                  |                         |                    |                            |                                                                                                                                                                                                                                                                    |       | DRAWN:                        |            |         | DESCRIPTION:       | BMW G310GS Chain Guard                                 |                                   |
| MACHINING TOLERANCE                                                                                         |                         | GENERAL TOLERANCE                                |                         |                    |                            |                                                                                                                                                                                                                                                                    |       | CHECKED:                      |            |         | DWG No.            | A090921                                                |                                   |
| ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE                                                              |                         | ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM |                         |                    |                            |                                                                                                                                                                                                                                                                    |       | APPROVED:                     |            |         | DATE PRINTED:      | 18/04/2018                                             |                                   |
| 0.5 UP TO 3 Ø 0.05                                                                                          | 120 UP TO 400 Ø 0.2     | 0.5 UP TO 3 Ø 0.1                                | 120 UP TO 400 Ø 0.5     |                    |                            |                                                                                                                                                                                                                                                                    |       |                               |            |         | SHEET              | 1 # 7                                                  |                                   |
| 3 UP TO 6 Ø 0.05                                                                                            | 400 UP TO 1000 Ø 0.3    | 3 UP TO 6 Ø 0.1                                  | 400 UP TO 1000 Ø 0.8    |                    |                            |                                                                                                                                                                                                                                                                    |       |                               |            |         | REV                | B                                                      |                                   |
| 6 UP TO 30 Ø 0.1                                                                                            | 1000 UP TO 2000 Ø 0.5   | 6 UP TO 30 Ø 0.2                                 | 1000 UP TO 2000 Ø 1.2   |                    |                            |                                                                                                                                                                                                                                                                    |       | MFG:                          |            |         | SURFACE TREATMENT: |                                                        |                                   |
| 30 UP TO 120 Ø 0.15                                                                                         | 2000 UP TO 4000 Ø 1.0   | 30 UP TO 120 Ø 0.3                               | 2000 UP TO 4000 Ø 2.0   |                    |                            |                                                                                                                                                                                                                                                                    |       | QA:                           |            |         |                    |                                                        |                                   |
| ANGULAR DIMENSIONS                                                                                          |                         | ANGULAR DIMENSIONS                               |                         |                    |                            |                                                                                                                                                                                                                                                                    |       |                               |            |         |                    |                                                        |                                   |
| UP TO 10Å Ø 1Å                                                                                              | 120Å UP TO 400Å Ø 0Å10' | UP TO 10Å Ø 1Å                                   | 120Å UP TO 400Å Ø 0Å10' |                    |                            |                                                                                                                                                                                                                                                                    |       |                               |            |         |                    |                                                        |                                   |
| 10Å UP TO 50Å Ø 0Å30'                                                                                       | OVER 400Å Ø 0Å5'        | 10Å UP TO 50Å Ø 0Å30'                            | OVER 400Å Ø 0Å5'        |                    |                            |                                                                                                                                                                                                                                                                    |       |                               |            |         |                    |                                                        |                                   |
| 50Å UP TO 120Å Ø 0Å20'                                                                                      |                         | 50Å UP TO 120Å Ø 0Å20'                           |                         |                    |                            |                                                                                                                                                                                                                                                                    |       |                               |            |         |                    |                                                        |                                   |
| STRAIGHTNESS                                                                                                | CIRCULARITY             | PROFILE OF ANY LINE                              | POSITION                | CIRCULAR RUN-OUT   | LEAST MATERIAL CONDITION   | THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS<br>WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT. |       | 3 PROJECTION METHOD: RD ANGLE |            | SCALE:  | 1:5                | <b>MOTORRADICAL</b><br>Engineered to Outlast Adventure | <b>BrightWing</b><br>TECHNOLOGIES |
| FLATNESS                                                                                                    | CYLINDRICITY            | PROFILE OF ANY SURFACE                           | CONCENTRICITY           | TOTAL RUN-OUT      | MAXIMUM MATERIAL CONDITION |                                                                                                                                                                                                                                                                    |       |                               |            | FINISH: | MATERIAL:          |                                                        |                                   |
| PARALLELISM                                                                                                 | PERPENDICULARITY        | ANGULARITY                                       | SYMMETRY                | ENVELOPE PRINCIPLE | PROJECTED TOLERANCE ZONE   |                                                                                                                                                                                                                                                                    |       |                               |            |         |                    |                                                        |                                   |
|                                                                                                             |                         |                                                  |                         |                    |                            |                                                                                                                                                                                                                                                                    |       |                               |            |         |                    |                                                        |                                   |