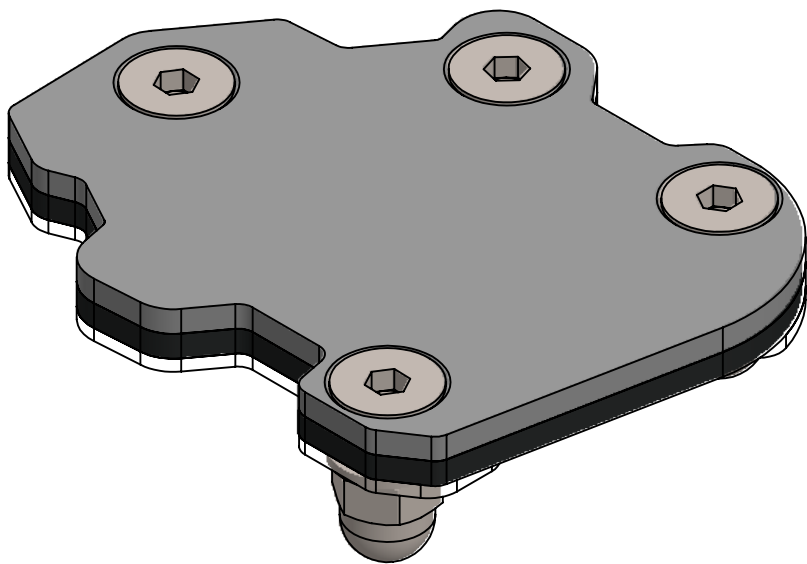
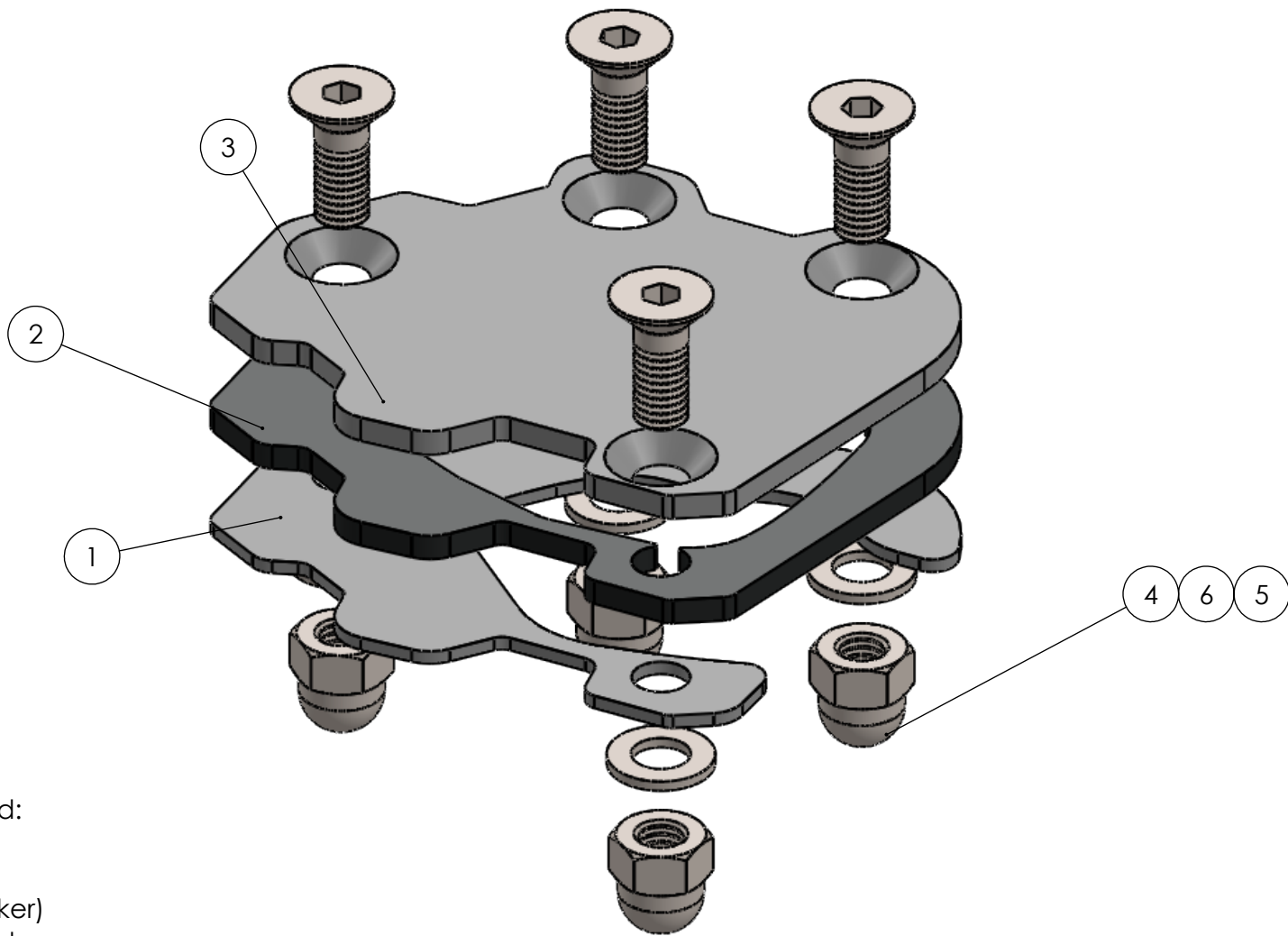


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	QTY.
1	P090935001	BMW G310 GS Top Fastening Plate	SS304	1.6	1
2	P090935002	BMW G310 GS Middle Fastening Plate (Black)	ALU1200H4	3	1
3	P090935003	BMW G310 GS Bottom Fastening Plate	SS304	3	1
4	WFST-D1587-M06	Domed Cap Nut Chromed - M06			4
5	WFST-D912SS-M06x016	Hexagon Socket Countersunk Head Cap Screw SS -M06x016			4
6	WFST-I7089SS-M06	Flat Washer SS - M06 - 12x06.6			4



Processes Needed:

1. Countersink
2. Deburr (Shaker)
3. Powder Coat
4. Assemble
5. Package

ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.		REV	Detail of REV	Date:	Name:		Name:	Signature:	Date:	FILE NAME:	A090935
MACHINING TOLERANCE										DESCRIPTION:	BMW G310 GS Side Stand Base
ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE										DWG No.	A090935
0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5							DATE PRINTED:	31/07/2018
3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8							SHEET	1 # 5
6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2							REV	B
30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0							SURFACE TREATMENT:	
ANGULAR DIMENSIONS											
UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'								
10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'								
50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'									
STRAIGHTNESS	CIRCULARITY	PROFILE OF ANY LINE	POSITION	CIRCULAR RUN-OUT	LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		3 PROJECTION METHOD: RD ANGLE		SCALE:	1:1
FLATNESS	CYLINDRICITY	PROFILE OF ANY SURFACE	CONCENTRICITY	TOTAL RUN-OUT	MAXIMUM MATERIAL CONDITION					FINISH:	
PARALLELISM	PERPENDICULARITY	ANGULARITY	SYMMETRY	ENVELOPE PRINCIPLE	PROJECTED TOLERANCE ZONE					MATERIAL:	
										MOTORRADICAL Engineered to Outlast Adventure	
										BrightWing TECHNOLOGIES	