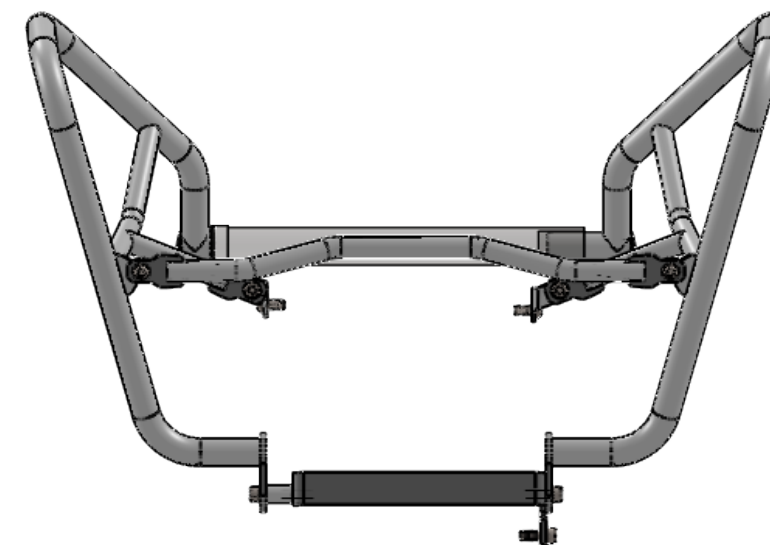
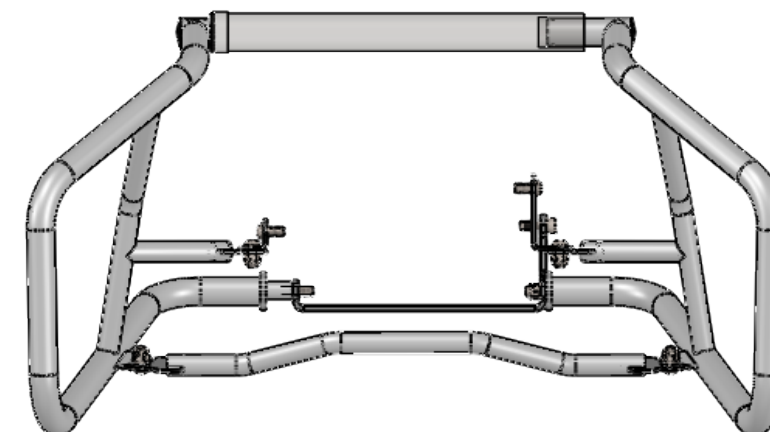


1		2	3			
ITEM NO.	PART NUMBER	DESCRIPTION	Material	StockSize	QTY.	
F	1	P090975001	BMW 850GS Crash Bars Bottom Bracket	MS300WA	5.0	1
	2	P090975002	BMW 850GS Crash Bars P1	MS300WA	5	2
	3	P090975005	BMW 850GS Crash Bars P3	MS300WA	5	1
	4	P090975007	BMW 850GS Crash Bars P3	MS300WA	5	1
	5	P090975009	BMW 850GS Crash Bars P6	MS300WA	5	2
	6	P090975011	Right Side Spacer	MS/HRCQ	3	1
	7	P090975012W	Left Mount Tube	MS/HRCQ	25.4 Dia X 2.0mm	1
	8	P090975049W	Left Hand Main Tube	MS/HRCQ	25.4 x 2.0mm	1
	9	P090975050W	Left Hand Brace Tube	MS/HRCQ	19.1 X 1.6mm	1
E	10	P090975051W	Left Mount Tube	MS/HRCQ	25.4 Dia X 2.0mm	1
	11	P090975052W	Left Support Tube	MS/HRCQ	19.1 Dia X 1.6mm	1
	12	P090975053	BMW 850GS Crash Bars P7	MSHRCQ	3	2
	13	P090975054W	BMW 850GS Crash Bars Tube 5	MS/HRCQ	19.1 Dia X 1.6 mm	1
	14	P090975055	Tube Tab P1	MS/HRCQ	3.0	4
	15	P090975056	Tube Tab P2	MS/HRCQ	3	8
	16	P090975059W	Right Side Brace Tube	MS/HRCQ	19.1 Dia X 1.6mm	1
	17	P090975060W	Right Short Brace Tube	MS/HRCQ	19.1 Dia X 1.6mm	1
	18	P090975061W	Right Side Main Tube	MS/HRCQ	25.4 Dia X 2.0mm	1
	19	WENG-BUS-1475	Alu Spacer, 25xD9xOD16	ALU1200H4	Ø16.0	1
	20	WFST-D985SS-M08	NUT Hex Nyloc M08 X 1.25mm SS			5
D	21	WFST-I4762SS-M08x025	Hexagon Socket Head Cap Screw SS-M08x025			2
	22	WFST-I4762SS-M08x050	Hexagon Socket Head Cap Screw SS-M08x050			1
	23	WFST-I7089SS-M08	Flat Washer SS - M08 - 16x09.0			14
	24	WFST-I7380SS-M08x20	Socket Button Head Cap Screw-SS-M08x20			6
	25	WPLA-MOU-1380	Pipe End Cap 25.4mm (PE)	N/A		2
	26	3D Sketch 004				1

5	
Process	Time (Min)
Laser Cut	
Bending	
Tube Cut & Bend	20
Welding CO2	20
Welding TIG	5
Powdercoating - Black Ferrograin	
Parts Picking	5
Packaging	15



B	ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:		Name:	Signature:	Date:	FILE NAME:	A090975						
										DRAWN:			DESCRIPTION:	BMW 850GS Crash Bars						
	MACHINING TOLERANCE		GENERAL TOLERANCE							CHECKED:			DWG No.							
	ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM							APPROVED:			DATE PRINTED	06/03/2024						
	0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5						MFG:			SHEET	1 # 15						
	3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8						QA:			REV	H						
A	ANGULAR DIMENSIONS		ANGULAR DIMENSIONS										SURFACE TREATMENT:							
	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'																
	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'																
	50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'																	
	☐ STRAIGHTNESS	☐ CIRCULARITY	☐ PROFILE OF ANY LINE	☐ POSITION	☐ CIRCULAR RUN-OUT	☐ LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.		3 PROJECTION METHOD: RD ANGLE		SCALE:	1:10	MATERIAL:	 Outlast Adventure						
	☐ FLATNESS	☐ CYLINDRICITY	☐ PROFILE OF ANY SURFACE	☐ CONCENTRICITY	☐ TOTAL RUN-OUT	☐ MAXIMUM MATERIAL CONDITION					FINISH:									
☐ PARALLELISM	☐ PERPENDICULARITY	☐ ANGULARITY	☐ SYMMETRY	☐ ENVELOPE PRINCIPLE	☐ PROJECTED TOLERANCE ZONE															
															1	2	3	4	5	6