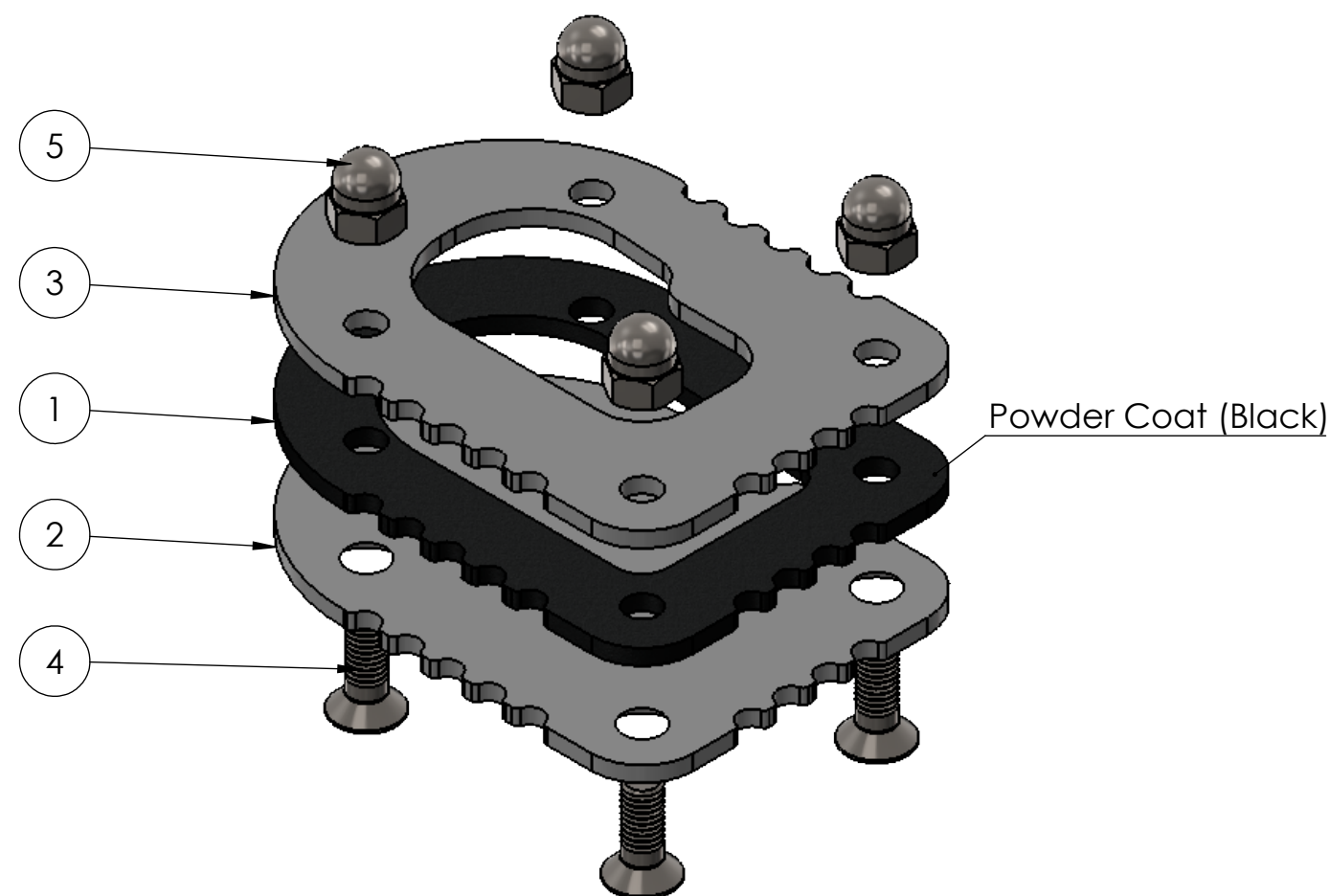
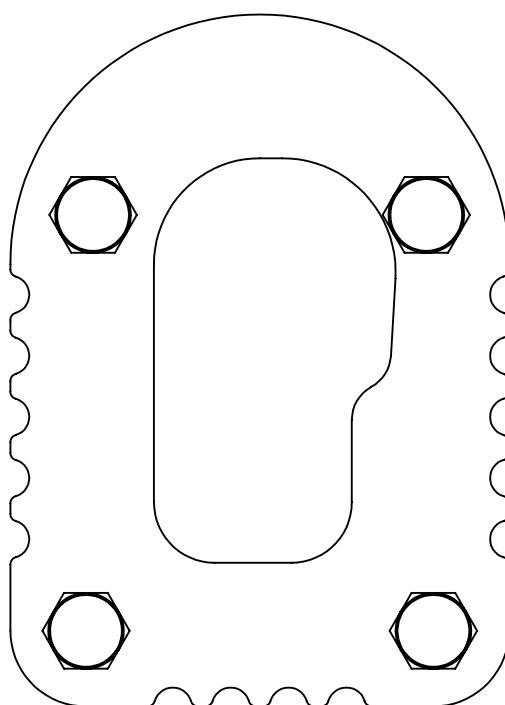
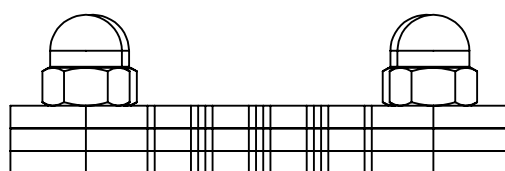
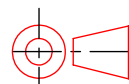


	1	2	3	4	5	6
	ITEM NO.	PART NUMBER	DESCRIPTION	Material	Stocksize	QTY.
F	1	P090985001	BMW F750/F850 GS&A Side Stand Extender P1	ALU1200H4	3	1
	2	P090985002	BMW F750/F850 GS&A Side Stand Extender P2	SS304	3	1
	3	P090985003	BMW F750/F850 GS&A Side Stand Extender P3	SS304	3	1
	4	WFST-D912SS-M06x016	Hexagon Socket Countersunk Head Cap Screw SS -M06x016			4
	5	WFST-D1587-M06	Domed Cap Nut Chromed - M06			4

	Process	Time (Min)
F	Laser Cut	
	Countersinking	7
	Powdercoating - Black	
	Shaking	30
	Parts Picking	5
	Assembly	5
	Packaging	5



B	ALL METRIC THREAD TOL: TO 6H (INTERNAL) AND 6g (EXTERNAL) U.O.S REMOVE ALL SHARP EDGES WHERE APPLICABLE.				REV	Detail of REV	Date:	Name:		Name:	Signature:	Date:	FILE NAME:	A090985
													DESCRIPTION:	BMW F750/F850 GS&A Side Stand Extender
	MACHINING TOLERANCE		GENERAL TOLERANCE										DWG No.	
	ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: FINE		ISO 2780-1 U.O.S LINEAR DIMENSIONS CLASS: MEDIUM										DATE PRINTED:	2021/04/19
	0.5 UP TO 3 ± 0.05	120 UP TO 400 ± 0.2	0.5 UP TO 3 ± 0.1	120 UP TO 400 ± 0.5									SHEET	1 # 4
	3 UP TO 6 ± 0.05	400 UP TO 1000 ± 0.3	3 UP TO 6 ± 0.1	400 UP TO 1000 ± 0.8									REV	C
	6 UP TO 30 ± 0.1	1000 UP TO 2000 ± 0.5	6 UP TO 30 ± 0.2	1000 UP TO 2000 ± 1.2									SURFACE TREATMENT:	
	30 UP TO 120 ± 0.15	2000 UP TO 4000 ± 1.0	30 UP TO 120 ± 0.3	2000 UP TO 4000 ± 2.0										
	ANGULAR DIMENSIONS		ANGULAR DIMENSIONS											
	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'	UP TO 10° ± 1°	120° UP TO 400° ± 0°10'										
A	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'	10° UP TO 50° ± 0°30'	OVER 400° ± 0°5'										
	50° UP TO 120° ± 0°20'		50° UP TO 120° ± 0°20'											
	☐ STRAIGHTNESS	☐ CIRCULARITY	☐ PROFILE OF ANY LINE	☐ POSITION	☐ CIRCULAR RUN-OUT	☐ LEAST MATERIAL CONDITION	THIS DRAWING IS THE PROPERTY OF BRIGHTWING TECHNOLOGIES PTY LTD AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WHATSOEVER WITHOUT THE WRITTEN CONSENT FROM BRIGHTWING TECHNOLOGIES Pty Ltd ANY INFRINGEMENT OF THIS WARNING CONSTITUTES THEFT.	3 PROJECTION METHOD: RD ANGLE		SCALE:	1:1	MATERIAL:		
	☐ FLATNESS	☐ CYLINDRICITY	☐ PROFILE OF ANY SURFACE	☐ CONCENTRICITY	☐ TOTAL RUN-OUT	☐ MAXIMUM MATERIAL CONDITION				FINISH:				
	☐ PARALLELISM	☐ PERPENDICULARITY	☐ ANGULARITY	☐ SYMMETRY	☐ ENVELOPE PRINCIPLE	☐ PROJECTED TOLERANCE ZONE								
		1		2		3		4		5		6		