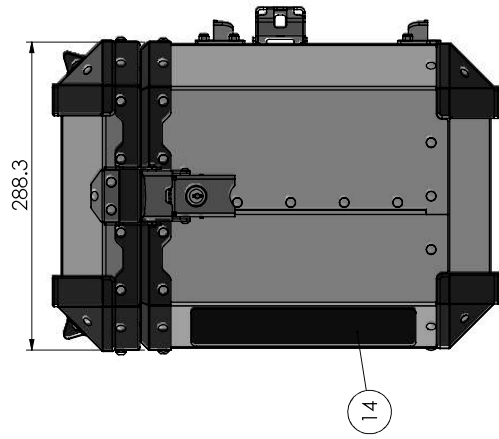
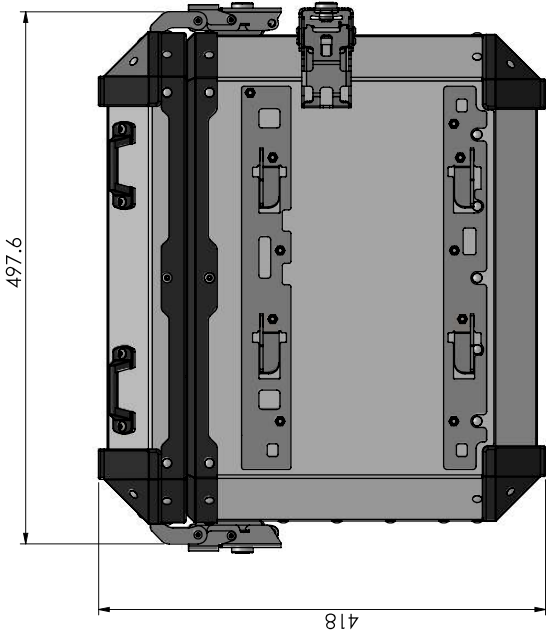
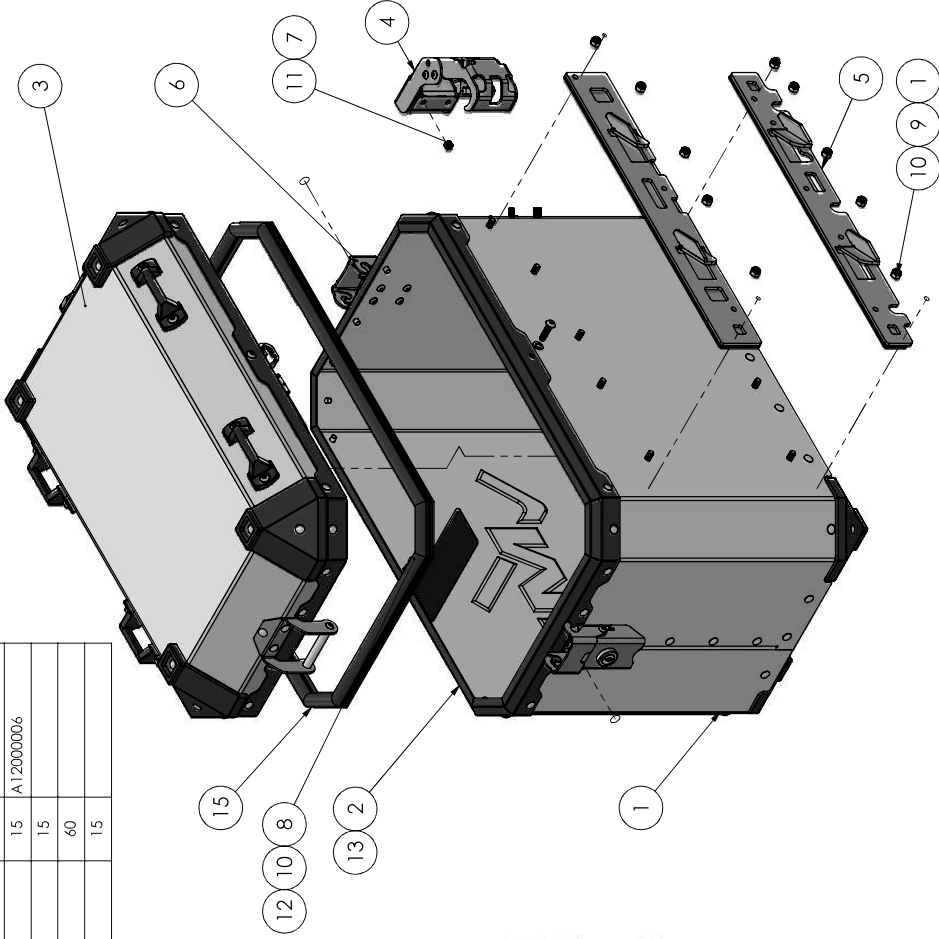


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	A12090001	BMW R1200GSA LC K51 LH Pannier Box	1
2	A12090002	BMW R1200GSA LC K51 LH Pannier Box Ring	1
3	A12090004	BMW R1200GSA LC Pannier Lid	1
4	A120014	Frame Latch Mini Cam Lock	1
5	A12000006	LC K51 LH Pannier Mount Plates	1
6	A110013	Latch Mini Cam Lock	2
7	WFST-H7380SS-M04x10	Socket Button Head Cap Screw-SS-M04x10	13
8	WFST-H7380SS-M05x20	Socket Button Head Cap Screw-SS-M05x20	2
9	WFST-H7380SS-M05x12	Socket Button Head Cap Screw-SS-M05x12	10
10	WFST-D98SS-M05	NUT Hex Nyloc M05 X 0.80mm SS	14
11	WFST-D98SS-M04	NUT Hex Nyloc M04 X 0.70mm SS	2
12	WFST-H7089SS-M05	Flat Washer SS - M05 - 10x05.5	4
13	WFST-D6791AL-4.8x08.0	Semi Tubular O/H Rivet 4.8x8.0mm Alu	16
14	WPLA-DST-1195	MR Info Sticker 106x47	1
15	WCNS-6&A-1250	Rubber Seal 800 (Small Co-Ex Seal) PR367	1
16	WPLA-DST-1185	MR Sticker 210x49mm	2

Process	Time (Min)
Laser Cut	
Bending	
Welding TIG	15
Grinding	10
Powdercoating - Silver Ferrograin-Vx95154	P120900001.2 & 120995001
Powdercoating - Black Ferrograin-Vx8503	A12090002 & A12090006
Shaking	15
Parts Picking	15
Assembly	60
Packaging	15



REV	Detail of REV	Date:	Name:	DRAWN:	CHECKED:	APPROVED:	MFG:	QA:	Signature:	Date:	Name:	FILE NAME:	DESCRIPTION:
1												A120900	BMW R1200GSA LC K51 LH Pannier - Silver
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